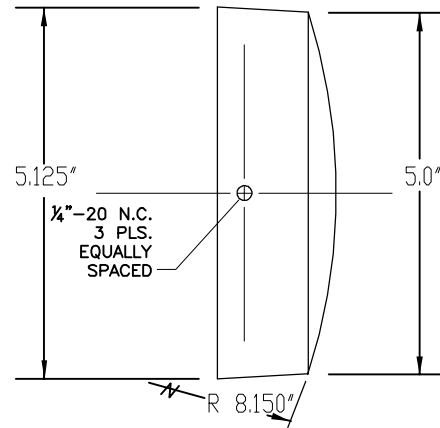
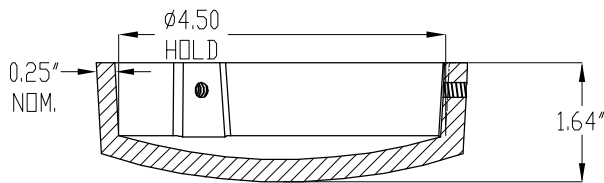


ASSEMBLY NO. TCSS



PART NO. 11TC



SECTION AA

**TCSS TOP CAP ASSEMBLY INCLUDED PARTS:**

HARDWARE MEETS OR EXCEEDS STATE SPECIFICATIONS

- (1) 11TC CLEAR ANODIZED\* CAST ALUMINUM TOP CAP
- (3) 1/4"-20 x 3/8" STAINLESS STEEL SOCKET SET SCREWS
- \* OTHER FINISHES AND COLORS AVAILABLE.

NOTE: APPLY ANTI-SEIZE LUBRICANT TO ALL THREADED SURFACES.

**INSTALLATION:**


FITS 4" SCHEDULE 40 OR 80 PIPE.

1. OPTIONAL: HEAT CASTING 20 DEGREES ABOVE PIPE TEMPERATURE (IN YOUR JACKET, ON CAR HOOD OF A VEHICLE, HEATER OR HEAT SOURCE ETC.) THIS WILL ALLOW FOR A HEAT SEAL TO OCCUR ON TO THE PIPE.
2. START SET SCREWS IN CASTING. APPLY ANTI-SEIZE LUBRICANT TO ALL THREADED SURFACES.
3. TAP TOP CAP DOWN SQUARE ON PIPE.
4. TIGHTEN SET SCREWS.

**REMOVAL:**

1. LOOSEN SET SCREWS.
2. TAP SIDES OF CAP UPWARD, OR
3. TAP TOP CAP FROM BELOW WITH A WOODEN STICK, ROD, OR OBJECT AT LEAST 1" LONGER THAN THE PIPE.

NOT TO SCALE

 <p>www.FreyMfgCorp.com Made in USA Patent 9493918 Phone: 952-467-4402</p>	<p>TCSS** TOP CAP WITH SET SCREWS</p> <p>** Choose finish and/or color</p>	DATE	DWG. NO.	REV.
		11-15-16	8.4.1	1