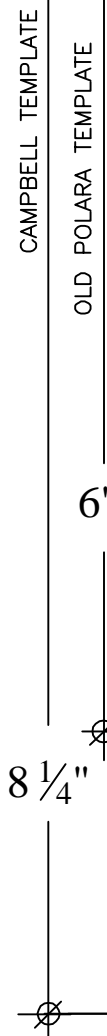


225SAPO ELEVATION POLARA OLD STYLE      325SAPN ELEVATION POLARA NEW STYLE      225SAC ELEVATION CAMPBELL

CENTER OF SWITCH BUTTON TO BE 42' ABOVE GRADE OR AS SPECIFIED.

FIELD PLACE SWITCH TEMPLATE SO PUSHBUTTON IS 42" ABOVE GRADE, OR AS OTHERWISE SPECIFIED.



CAPTIVE FASTENER USE SHARP 25/64" DRILL FOR SCH. 40 PIPE, OR DRILL AND TAP SCHEDULE 80 PIPE 1/4"-20 THREADS  
\*INSULATING SLEEVE, DRILL 5/8" HOLE

**INSTALLATION:**

- Thread insert onto tool.
- Place into hole.
- Hold tool with wrench.
- Tighten screw until insert installs.

NOTE: INSTALL 1/4" INSERT NUTS WITH SETTING TOOL.

## POLARA

For new style Polara switch, drill additional 3rd hole 6" down.

FOR POLARA LOWEST ADAPTER DRILL 5/8" HOLE FOR INSULATION SLEEVE

5/8" HOLE FOR INSULATION SLEEVE

SEE DWG. 14.2.0 FOR PARTS DESCRIPTION AND PLAN VIEW.

APPLY ANTI-SEIZELUBRICANT TO ALL THREADED SURFACES.

## CAMPBELL



225SAPN use.      325SAPN use.

TEMPLATE  
Scale: 1"=1"

IF THIS LINE IS NOT 1 INCH LONG, ADJUST MEASUREMENTS ACCORDINGLY. DO NOT PHOTOCOPY ORIGINAL.

THESE TEMPLATES DO NOT SUPERSEDE SWITCH MANUFACTURER'S TEMPLATES.

**FREY**  
Manufacturing Corp.  
www.FreyMfgCorp.com  
Patent Made in USA

2 1/2" SADDLE ADAPTER  
APS INSTALLATION AND TEMPLATES

DATE	DWG. NO.	REV.
11-3-14	<b>14.3.0</b>	<b>1</b>